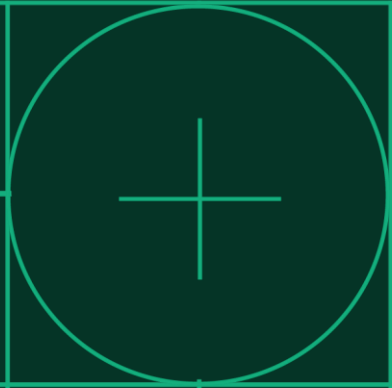
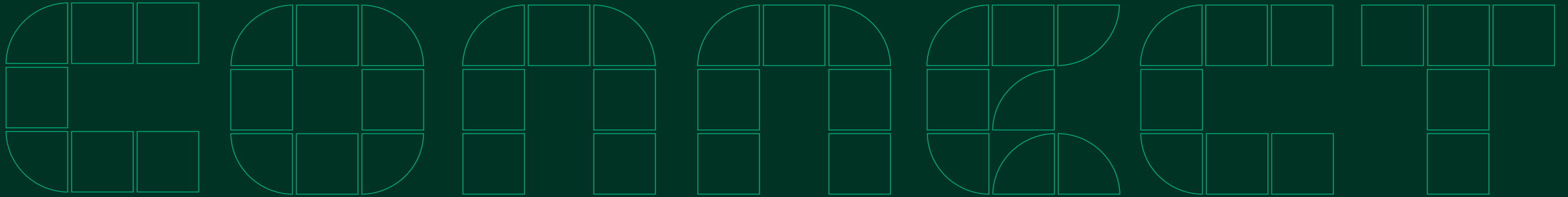




ni connect

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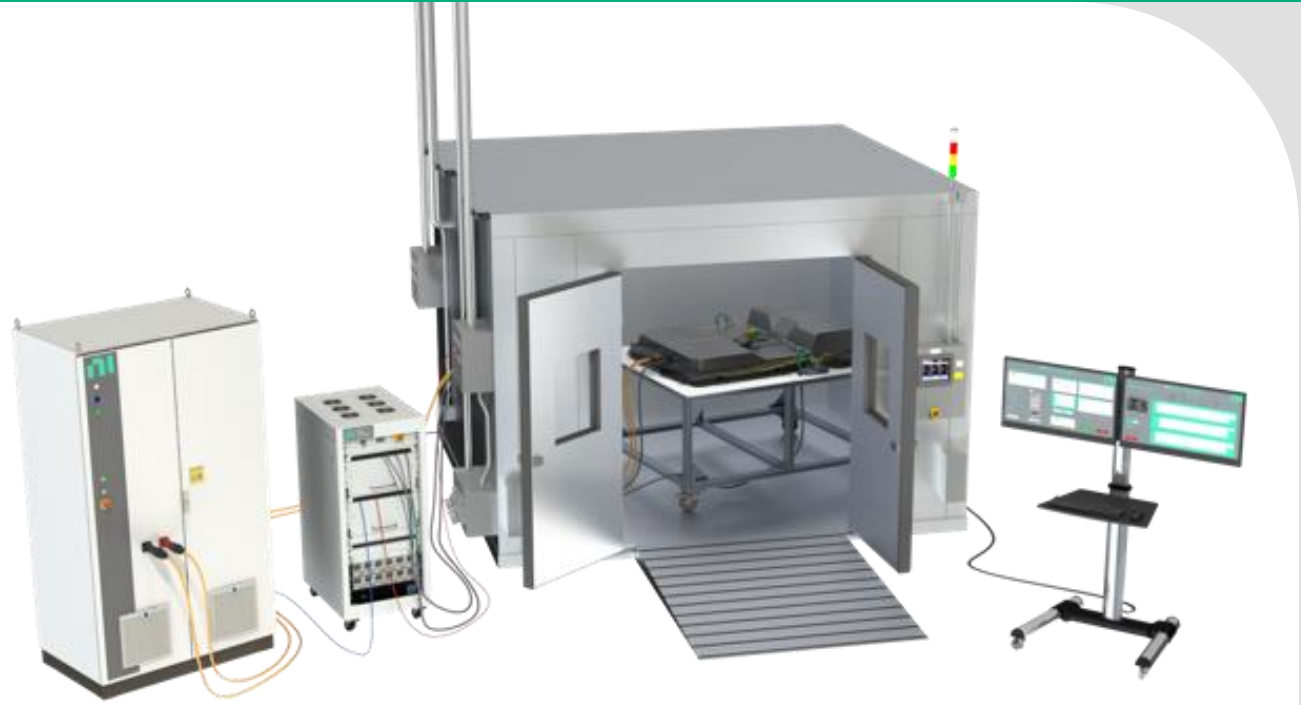








Intro to NI Battery Lab Software Suite

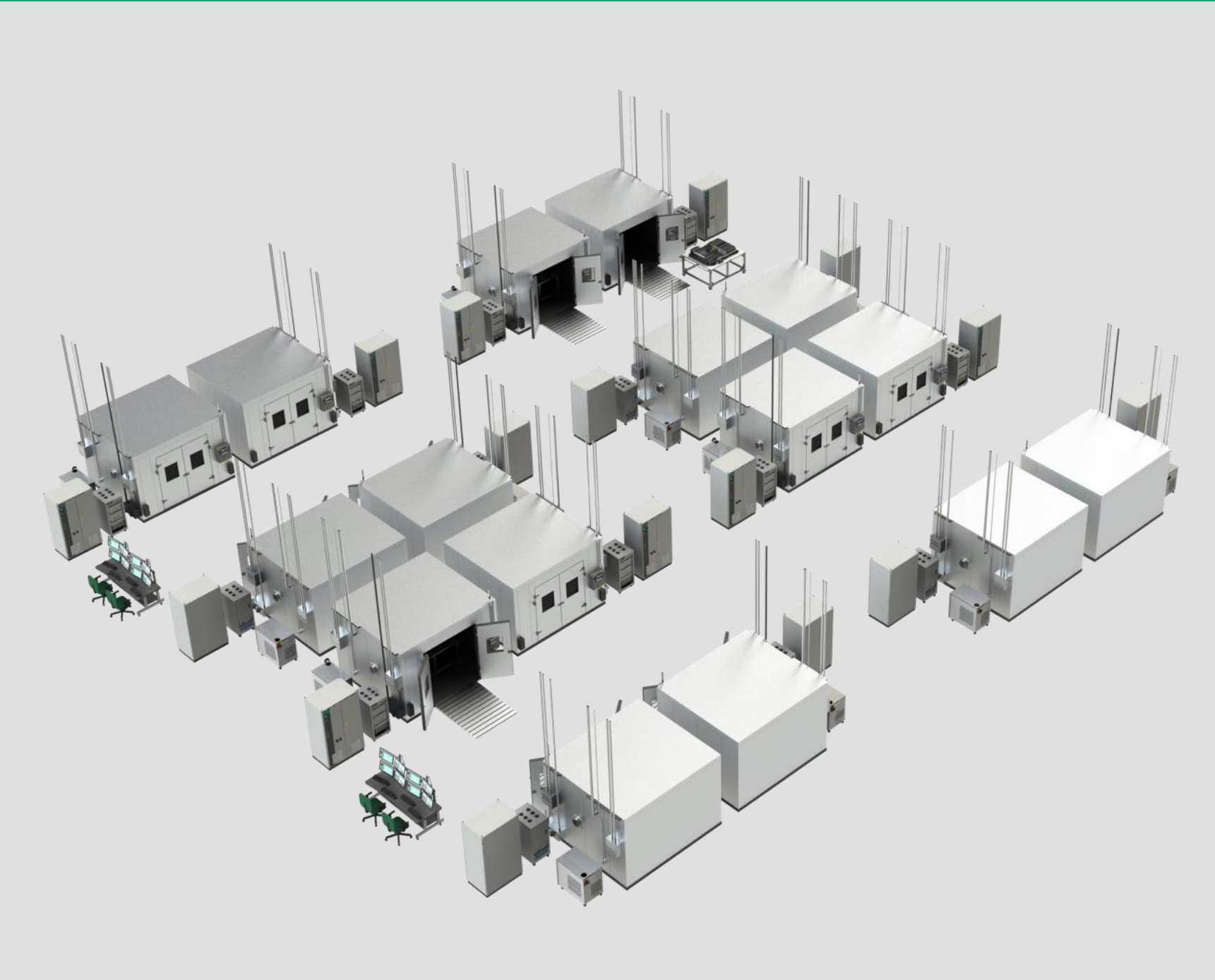
Nicholas Forslund, Solutions Engineer

Oscar Fonseca, Program Manager

Battery Test Labs: The Challenge with Scale



 Temperature Dependency	 Long Test Times	 Constant Changes
 High Power Hazard	 Expensive	 Aggressive Program Schedule



Challenges in Procuring Equipment for Battery Test Validation Facility



Lack of Standardization

Each supplier may have proprietary technologies, complicating standardization efforts.



Maintenance Complexity

Managing multiple suppliers can lead to complexities in maintenance schedules and support requirements.



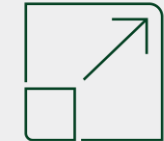
Training Needs

Specialized training may be required for operators to manage equipment from different suppliers, increasing costs.



Compatibility Issues

Different equipment may not be fully compatible, leading to integration challenges and inefficiencies.



Scalability Challenges

Integrating additional equipment as production needs expand could pose scalability challenges and increase costs.

Challenges

Transformation of the Battery Validation Lab

OPEN AND FLEXIBLE SOLUTION STACK

Global Distributed Lab, Connected Lab
Product Performance

Multi-Test Bench, Connected
Lab Product Performance

Multi-Test Bench
Facility Management

Single Validation Workbench
Customizable Test

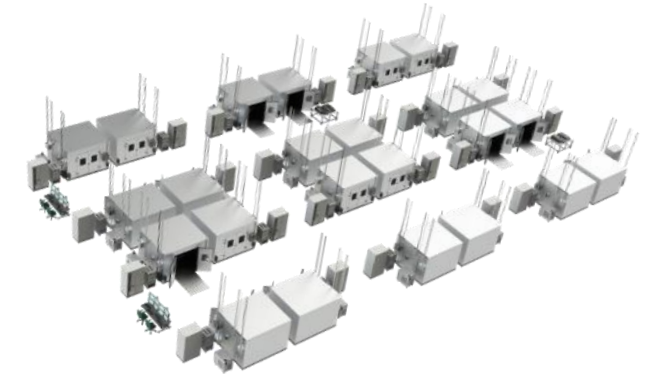


Software



Data

Global Validation Labs



Scalability with
Software-defined Battery Lab



Battery Validation Workbench

The Right Approach to Control Your Test Strategy

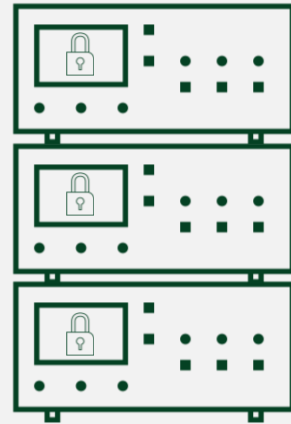
Closed System

“Vendor Knows Best”

Fixed Functionality

Closed Ecosystem

Customer Pays



Open Connected Approach

“Customer Knows Best”

Customizable Solution

Open, Vibrant Ecosystem

Customer Designs



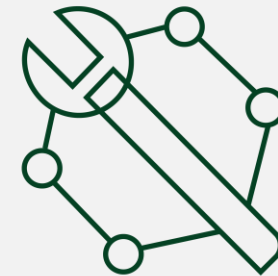
Fully Custom System

“Customer Does Everything”

Ground-Up System

No Ecosystem

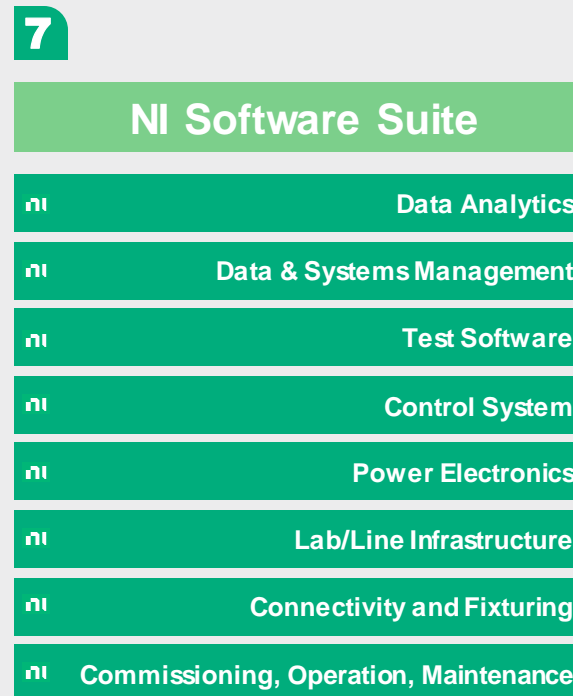
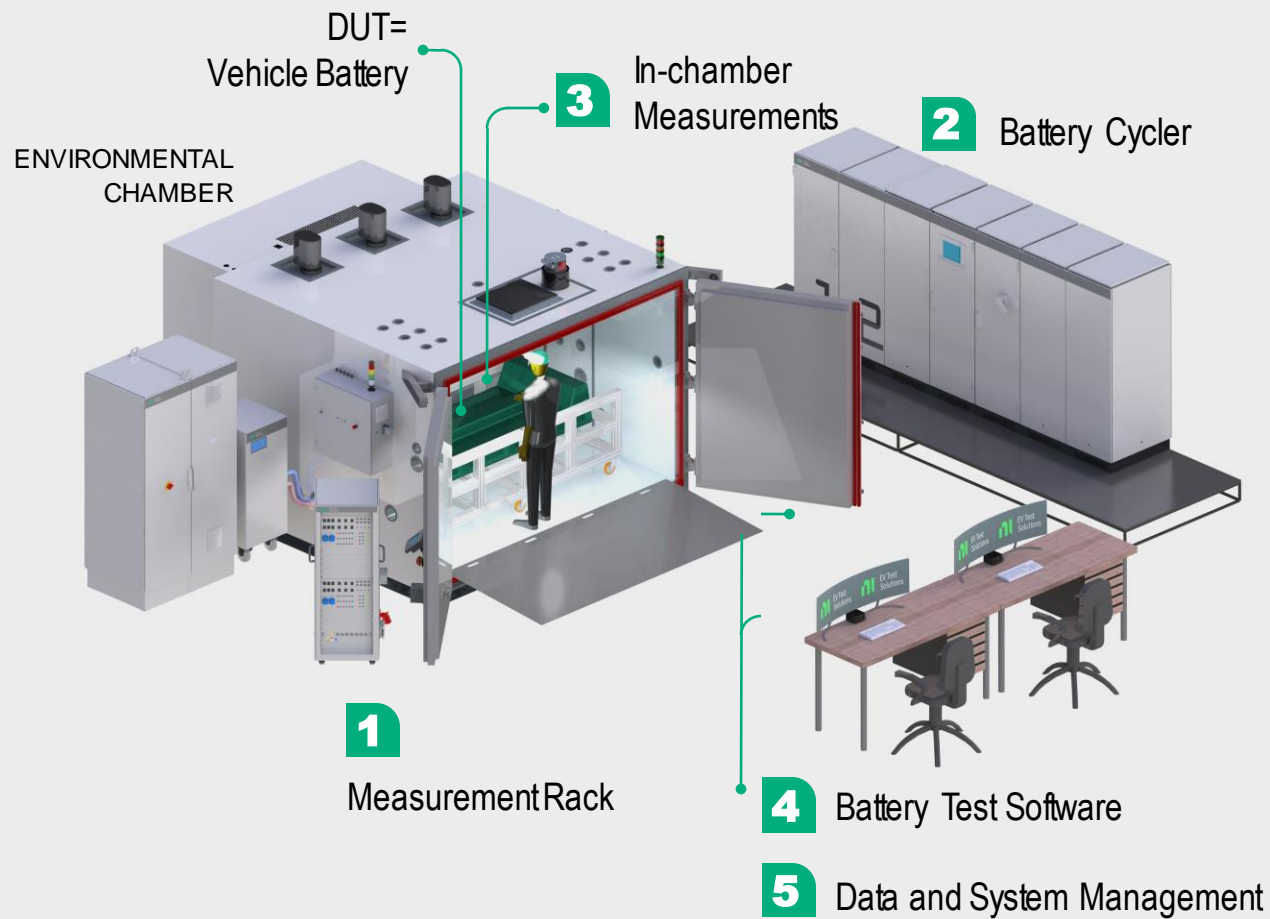
Customer Maintains



NI Battery Validation – Test Solution

Software Connected Workflow

← DESIGN ————— VALIDATION ————— PRODUCTION →



6 HV Electronics Module And Battery EOL Testers

- 1 Scalable measurements at low cost per channel
- 2 Connection to power electronics, less rework
- 3 Rugged in-chamber measurements
- 4 Open, out-of-the-box or custom battery test software
- 5 Customized data dashboards for facility management
- 6 High voltage module and battery EOL quality in production facilities
- 7 NI's Software Suite

Benefits of NI's Software-Defined Battery Lab



Connect to all the most popular Cyclers and Instruments

Minimize retooling time to bring in new instrumentation, cyclers, external software and new DUTs without relying on a third-party vendor.



Scalable software and open APIs makes your investment future-proof

Server-based systems and data management software that can scale-up and scale-out as your test requirements evolve and expand.



Quickly create targeted software workflows to boost productivity

Enable a small team of test engineers to maximize the productivity and efficiency of large groups of different stakeholders with unique expertise.



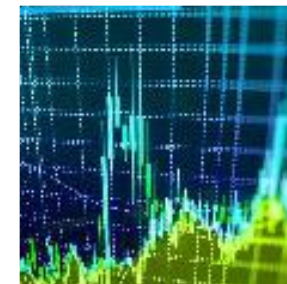
Modern, web-based software enables collaboration from anywhere

Open and proven software with a large community of support and partner resources that includes powerful and accessible scripting tools. Modular and flexible hardware that can be easily reconfigured.



Coordinate and schedule tests to optimize assets and power utilization

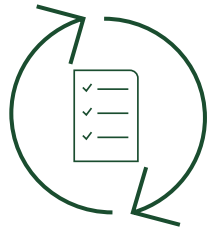
Power is an increasingly expensive asset that requires careful consideration and planning for large validation labs.



Extract critical insights from data across the lifecycle

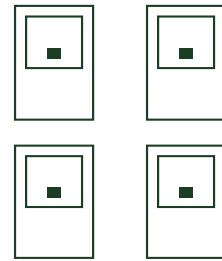
Organizations are producing large quantities of data that is either inaccessible or underutilized. Value of data across a product's lifecycle is not maximized.

Solution Advantage



Requirements Compliance

100% requirement compliance + seamless technology insertion with third-party equipment interoperability



Minimize Footprint, Maximize Power Density

We cover cell, module, pack and system testing, from 10V to 1500V and up to 1.5MW



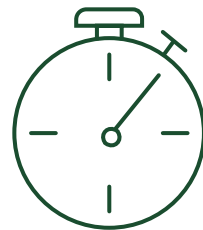
Energy Efficiency

>90% efficient cyclers with regeneration yield
Double-digit energy savings over competitors



Cost of Ownership

Access and own your IP, in-house calibration, local support/training, remote asset management



Responsiveness to Change

Add channels, DUTs, and technology insertion in **hours or days**, not weeks
Modular design reduces downtime with advanced replacement service



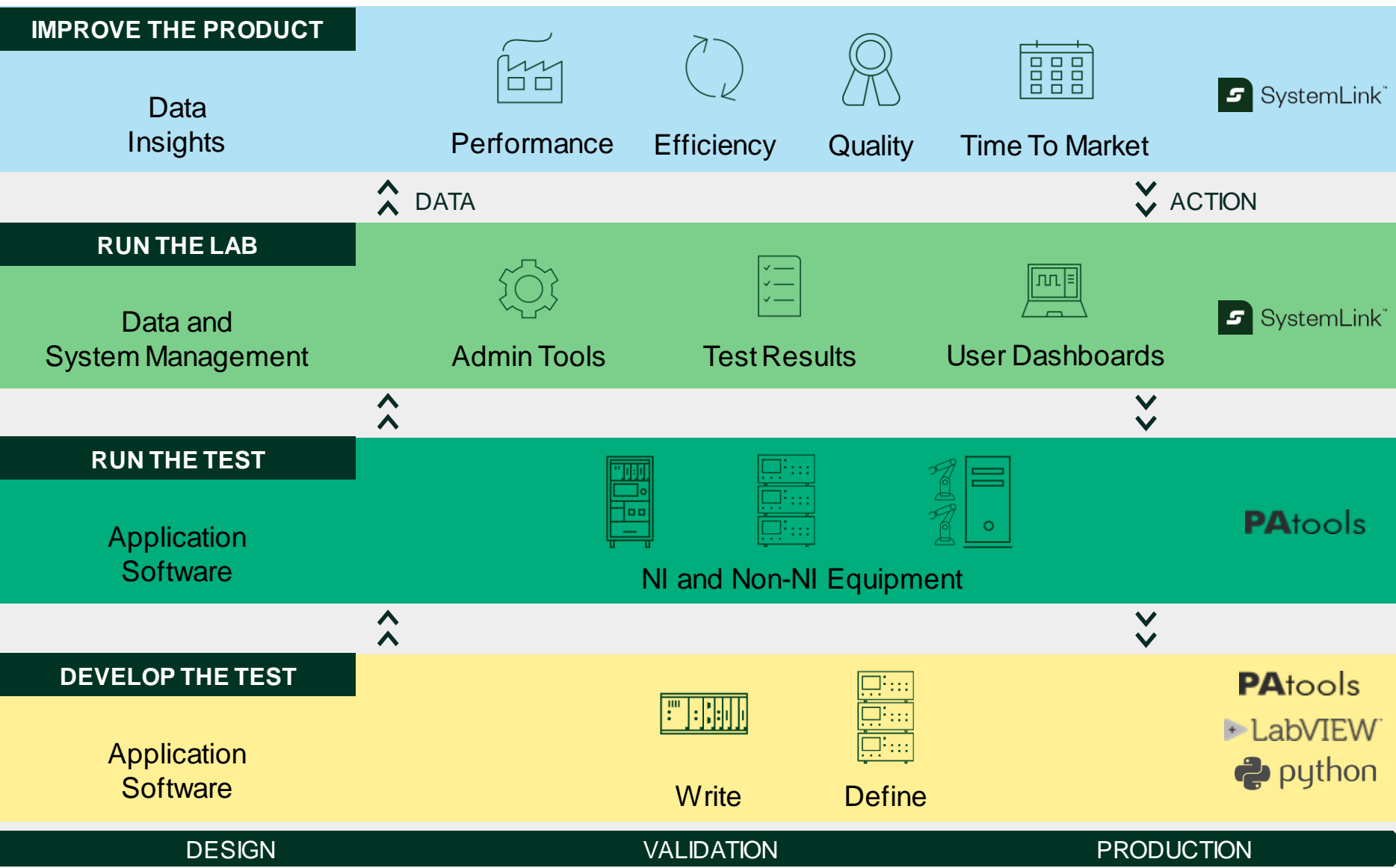
Reduced Supply Chain Risk

Selected suppliers with global footprint and capacity to exceed customer delivery expectations, local support

Battery Lab Software Overview

Battery Lab Software Architecture

Open, Connected, Software-Defined Approach to Operating Modern Labs



- Automate & Streamline Workflows
- Connect & Increase Utilization of Test Systems
- Enhance Data Management & Analysis
- Automated Data Analytics
- Integrated Suite with Complete Traceability

Optimize Workflows with the NI Battery Test System

Workflow

IMPROVE THE PRODUCT

Battery Design

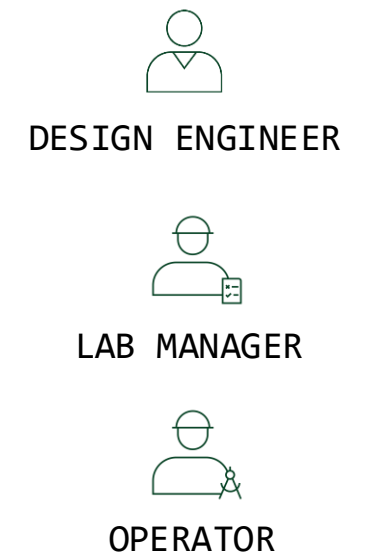
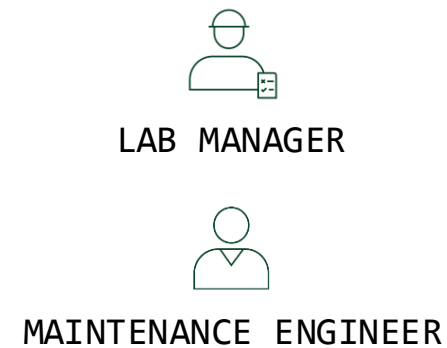
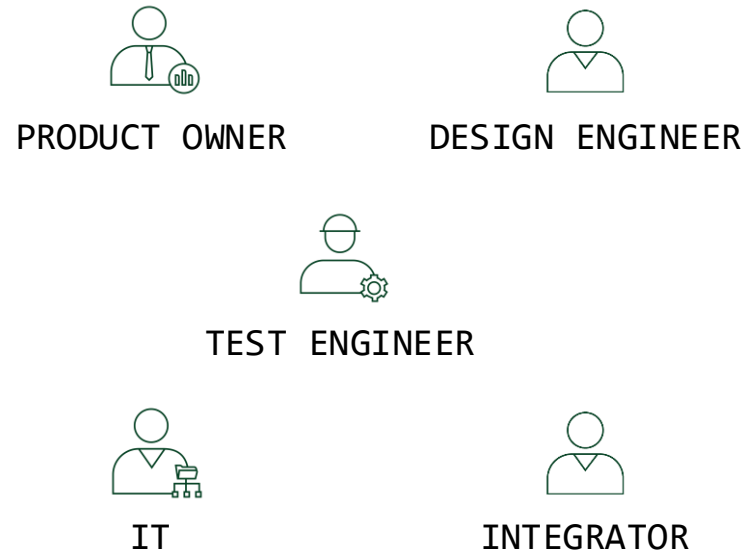
RUN THE LAB

Lab Management

RUN THE TEST

Battery Test & Execution

Team



PAtools | Tools for Test Station Automation

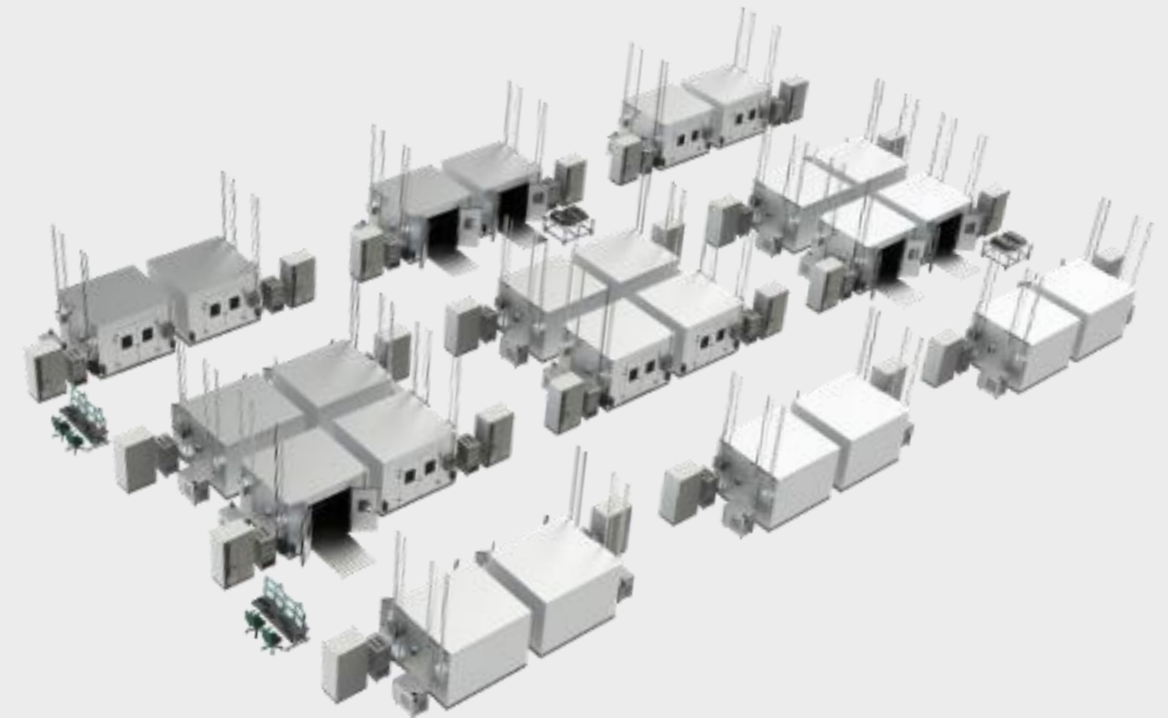
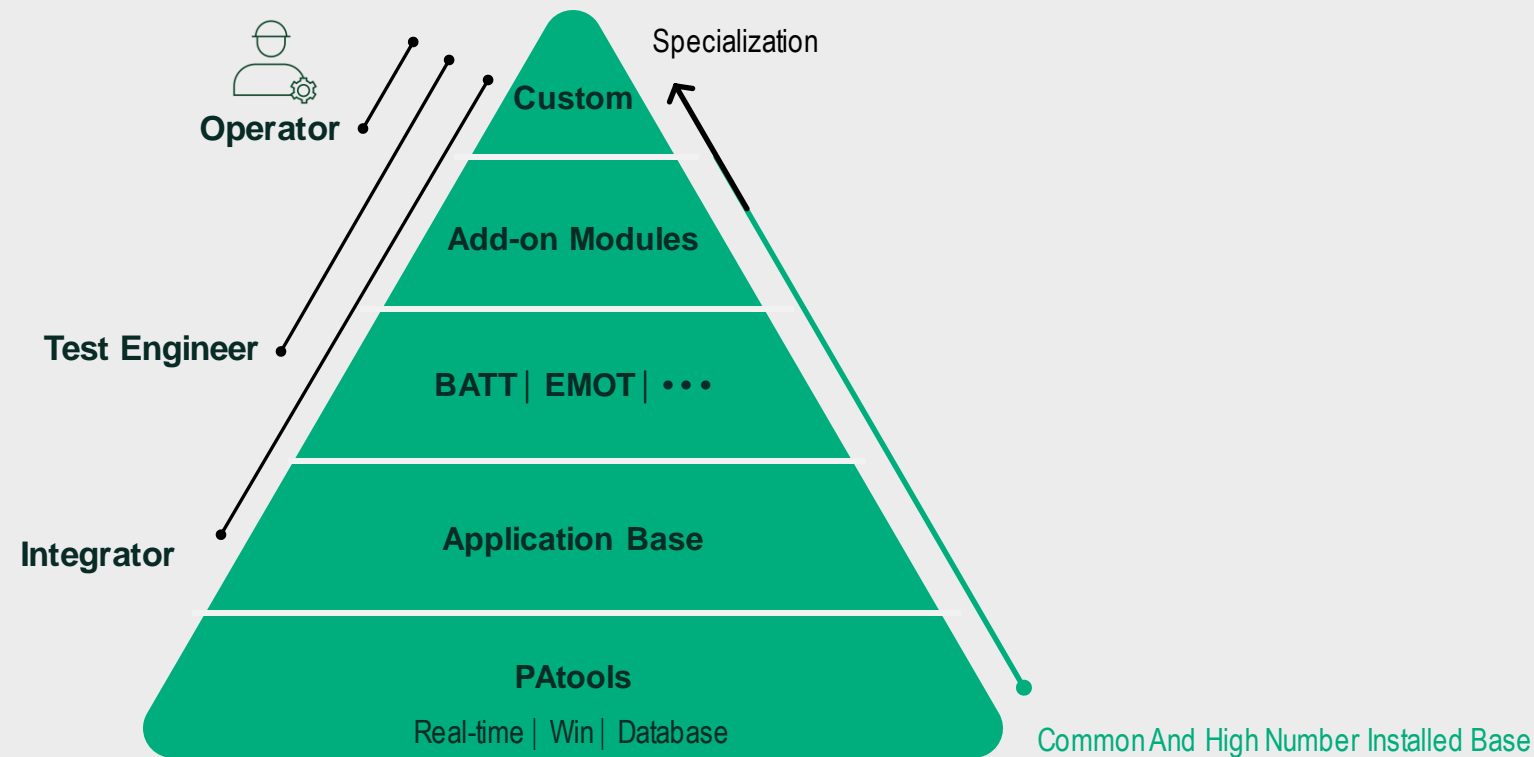
Test Station Automation Software and Test Field + Data Management

PAtools Core Software:

Segment Specific Applications = Application Base + Segment (e.g., BATT)

Customer-Specific Solution: Done Through Parameterization and Programming of Core System

Test Field and Test Data Management: SystemLink Enterprise





PAtools Database



Server Data Storage

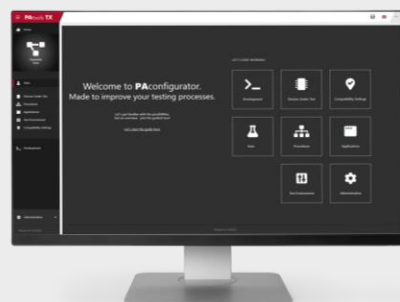
Central Database for Configuration Data for All Networked Test Benches



Operator PC's



Office PC's



Process Control Unit (PXI)



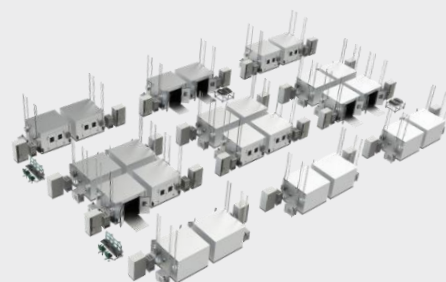
Real-Time System (Linux RT)



Test Station



Test Field Solution



DUT, Devices, Sensors, Actuators, etc.

PAtools | Scalability

Centralized PAtools database to easily share and deploy new features to the single test station or the entire test field

2 computer-based system to separate Real-Time Test Station and Windows Environment

Remote Access and Central Data storage for All Networked Test Stations



PAtools Benefits

Unifies Development

PAtools offers a workflow-based and user-centric platform that integrates different components, testing methodologies. Various data analysis and reporting capabilities allow a seamless collaboration and efficiency across the development lifecycle.

Openness & Scalability

PAtools supports individual integration of a wide range of test stations and equipment through hardware and software interfaces, to adapt to customer specific DUT requirements and testing procedures. PAtools currently supports XCP, CCP, EtherCat, CAN, CAN/FD, ISO-TP, UDP, TCP, ProfiNet, Profibus.

Headless Operation in Real-time

PAtools increases with a dedicated Real-Time System utilization and uptime of the Test Station to reduce time to market and better product performance through efficient test processes.

The image displays three overlapping screenshots of the PAtools TX software interface. The top screenshot shows the 'devicemodules' table with columns for NAME, TYPE, MODIFIED ON, and COMMENT. The middle screenshot shows the 'Edit View' for 'NeueGrößen' (New Variables) with a table of variables including Name, Type, Initialization Value, Units, Data Type, Decimal Places, and Description. The bottom screenshot shows a graphical programming environment with a state machine diagram and a code view window.

NAME	TYPE	MODIFIED ON	COMMENT
BMPT_(Battery_Model_Powertrain)	Modul	24.09.2020 07:25:51	
CANlog_(Logging_of_CAN_Communication)	Modul	06.12.2019 07:33:58	
CCTL_(contactor_control)	Modul	18.02.2020 16:13:18	
GSIG_Dummy_(Gear_shift_industrial_gearbo	Modul	30.07.2020 10:04:11	
SCS_(Safety_Control_System)	Modul	05.10.2020 07:52:09	
VES3_(TLU_Vehicle_Energy_System_Version2	Modul	05.10.2020 08:03:01	
VES3_TC_Simulation_VESAddOn	Modul	14.10.2020 08:13:33	

ACTIVE	NAME	INITIALIZATION VALUE	UNITS	DATA TYPE	DECIMAL PLACES	DESCRIPTION
<input type="checkbox"/>	FileName	oversampling.bin		Str[20]	0	FileName
<input type="checkbox"/>	Lznummer			Integer	0	Lznummer
<input type="checkbox"/>	Mea.Open	0		Integer	0	Mea.Open
<input type="checkbox"/>	Mea.Save	0		Integer	0	Mea.Save

```
1 section initialization
2 // call init function for device
3   initDone = deviceInit()
4 endsection
5
6
7
8
9 section cyclic
10
11 endsection
12
13
14 section finalization
15
16 endsection
```

PAtools Test Automation Workflow Development

Table-based configuration simplifies authoring and debugging of test scripts.

Automation scripts are DUT and equipment agnostic thanks to abstraction layers

Editor enables advanced control and conditional logic without programming.

Test scripts run on real-time OS, ensuring deterministic response time.

Test-scripts can be edited in external tools like Microsoft Excel.

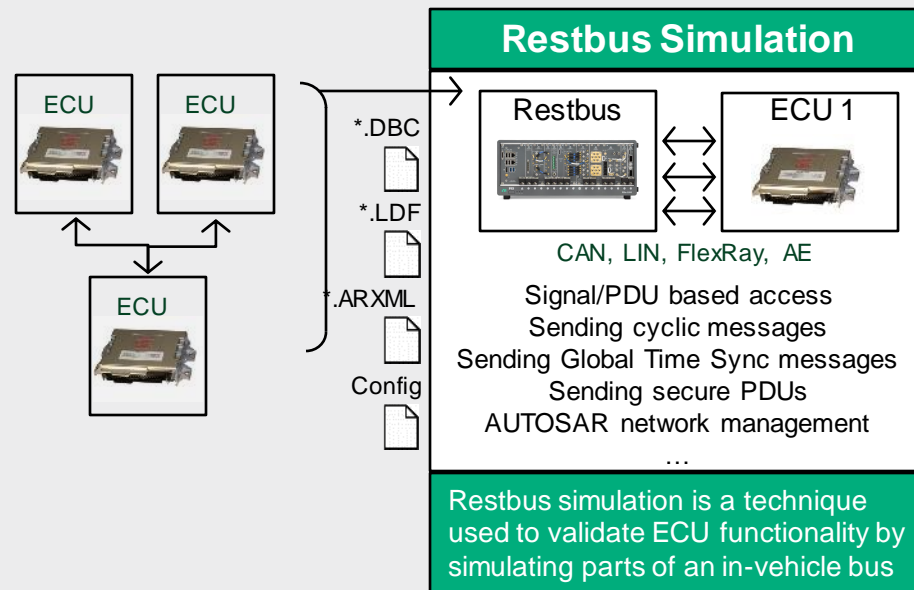
Test scripts include DUT limits and specifications to ensure compatibility and safety.

ROW	ACTIVE	Command	Command Param	Action	Action Parameters	Operation mode	Operation mode Param	Next step condition
1	<input checked="" type="checkbox"/>			Climate Chamber (STMC)	Switch on (and send set points)			
2	<input checked="" type="checkbox"/>			Climate Chamber (STMC)	Send set points and check CC temp. stability			
3	<input checked="" type="checkbox"/>					Current (ABT)	I_Setpoint	BattModule_Voltage_AV > 5
4	<input checked="" type="checkbox"/>					Power (ABT)	0.1	
5	<input checked="" type="checkbox"/>					Power (ABT)	-0.1	
6	<input checked="" type="checkbox"/>					Pause (Pulse...)	30	
7	<input checked="" type="checkbox"/>					Current (ABT)	I_Setpoint	
8	<input checked="" type="checkbox"/>					Current (ABT)	I_Setpoint	
9	<input checked="" type="checkbox"/>					Pause (Pulse...)	30	
10	<input checked="" type="checkbox"/>	CALL	Standard_Cy...					
11	<input checked="" type="checkbox"/>			Measurement	Measurement C			
12	<input checked="" type="checkbox"/>	BEGINBLOCK	TestLoop					
13	<input checked="" type="checkbox"/>					Pause (Pulse...)	60	
14	<input checked="" type="checkbox"/>					Current (ABT)	I_Setpoint	BattModule_Cycler_Voltage_AV > =62
15	<input checked="" type="checkbox"/>					Pause (Pulse...)	60	
16	<input checked="" type="checkbox"/>					Current (ABT)	I_Setpoint	BattModule_Cycler_Voltage_AV < =1

ROW	ACTIVE	Command	Command Parameter	Action	Action Parameters	Operation mode	Operation mode Parameters
1	<input checked="" type="checkbox"/>			DUT Parameter (STMC)	Step Capacity AV	Pause (Pulse Block)	
2	<input checked="" type="checkbox"/>			DUT Parameter (STMC)	Charge Capacity AV		
3	<input checked="" type="checkbox"/>			DUT Parameter (STMC)	Discharge Capacity AV		
4	<input checked="" type="checkbox"/>			Dynamic measurement trigger	delta time	Pause (Pulse Block)	0
5	<input checked="" type="checkbox"/>			Dynamic measurement trigger	delta current	Pause (Pulse Block)	0
6	<input checked="" type="checkbox"/>			Dynamic measurement trigger	delta voltage	Pause (Pulse Block)	0
7	<input checked="" type="checkbox"/>			Message	Normal		
8	<input checked="" type="checkbox"/>					Current (SEQ)	L_DCh with DUT C-Rate
9	<input checked="" type="checkbox"/>			DUT Parameter (STMC)	Global Capacity AV	Pause (Pulse Block)	BattPack_tbreak_stdCycle.SP
10	<input checked="" type="checkbox"/>					Current (SEQ)	L_Cha with DUT C-Rate
11	<input checked="" type="checkbox"/>					Pause (Pulse block)	BattPack_tbreak_stdCycle.SP
12	<input checked="" type="checkbox"/>	IF	BattPack_StdCycle_CounterRecov...				
13	<input checked="" type="checkbox"/>	SET	BattPack_Cap_Measured_AV				
14	<input checked="" type="checkbox"/>	IF	DutPack_Cap_Mapping_ACT				
15	<input checked="" type="checkbox"/>	SET	BattPack_Cap_AV				
16	<input checked="" type="checkbox"/>	ELSE					
17	<input checked="" type="checkbox"/>	SET	BattPack_Cap_AV				
18	<input checked="" type="checkbox"/>	ENDIF					

Automotive Communication Protocols

The Vehicle Communication Software Suite includes the Vehicle Communication Toolkit as well as two optional add-ons: the Vehicle Communication Measurement and Calibration Toolkit and the Vehicle Communication Diagnostic Toolkit.



Vehicle Communication Toolkit Key Features:

- Restbus simulation on NI-XNET hardware (CAN, LIN, Automotive Ethernet, FlexRay)
- Multiple restbus simulation transmission modes for .dbc and .ldf databases (cyclic, spontaneous, event, etc.)
- Signals to activate channel/node/message/PDU
- Automatic calculation of different cyclic redundancy check (CRC) and counter signals
- Manipulation of auto signals (counter, CRC, etc.)
- Automatic calculation of AUTOSAR End2End communication protection profile
- Network management
- Signal multiplexing (explicit and implicit)
- AUTOSAR multiple-PDU-to-container handling
- AUTOSAR secure onboard communication (SecOC)
- Message disassembly
- SOME/IP support (service discovery, SOME/IP services)

Battery Lab Software Demo

PAtools 2024 Q2

New Features:

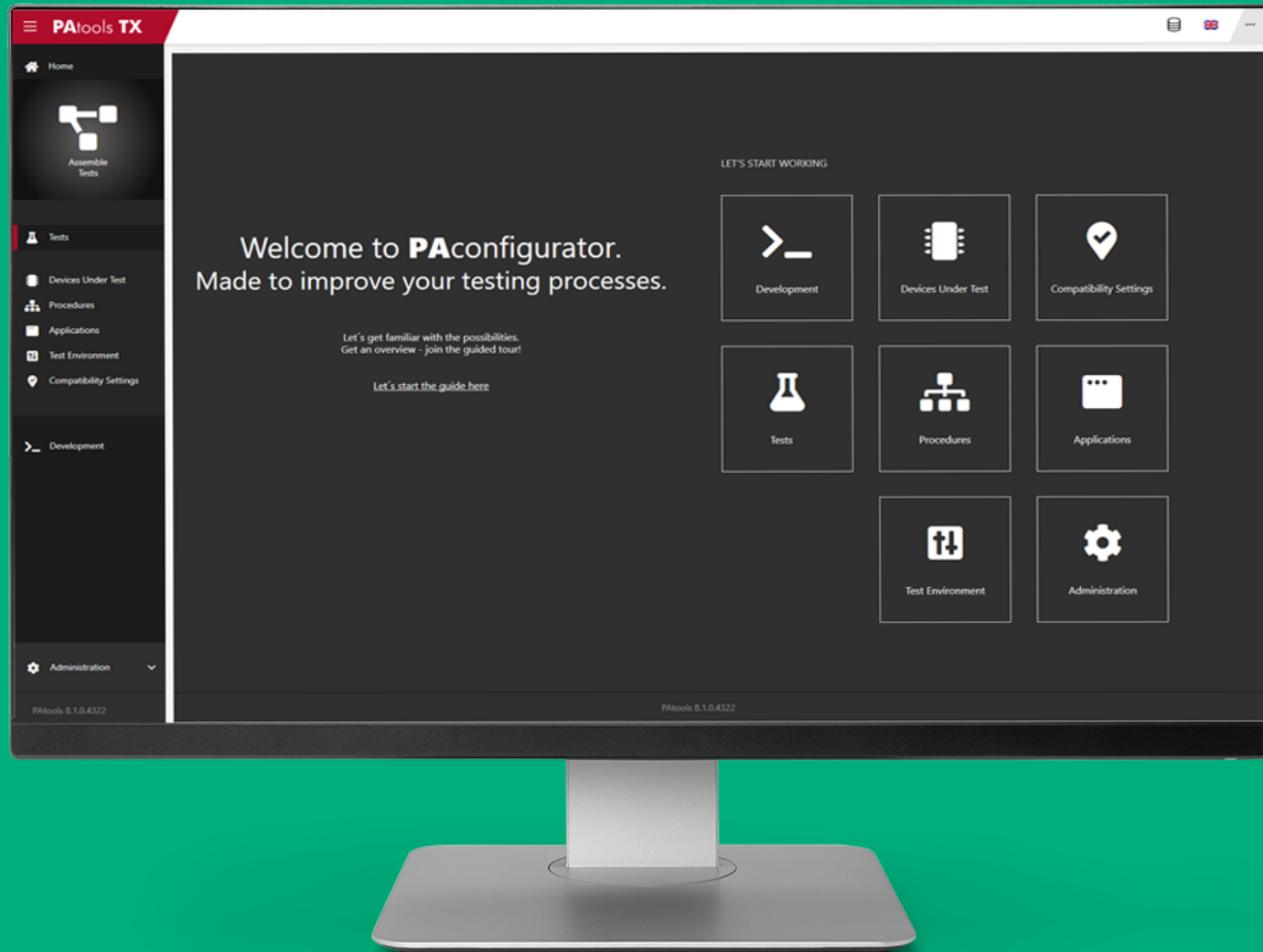
Install PAtools via NI Package Manager

Integrate SystemLink to create test results, publish measurement files to SLE and publish PAtools variables as tags.

Measure multiple temperature sensors on a battery cell

Integrated a power-controlled mode in the Battery Application

New editors for Profibus, component interfaces, measurements, CAN, classifications, results files, Profinet RT, and DSO configurations, buffer types



Lab Operations Overview

Optimize Workflows with the NI Battery Test System

Workflow

IMPROVE THE PRODUCT

Battery Design

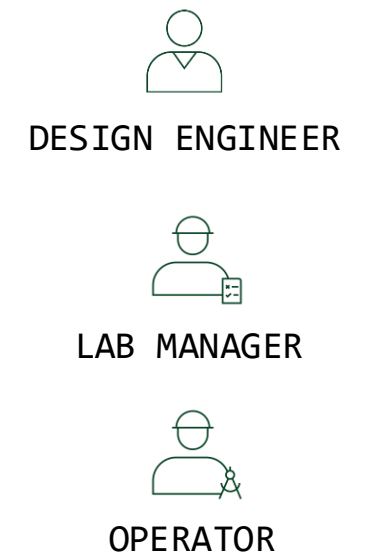
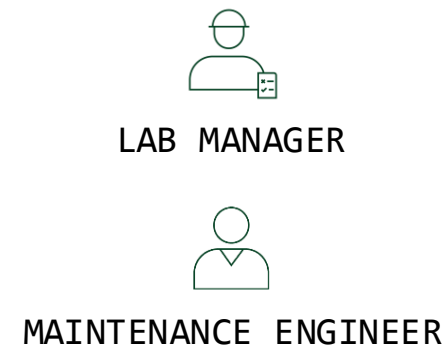
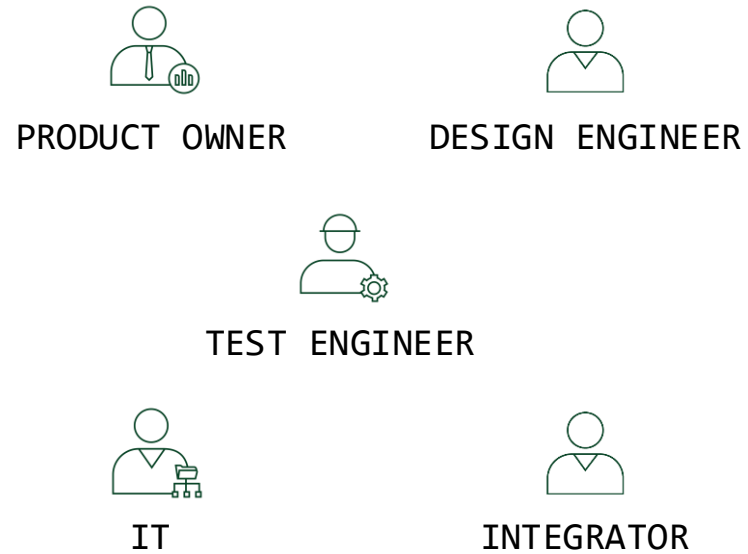
RUN THE LAB

Lab Management

RUN THE TEST

Battery Test & Execution

Team



Battery Lab Management System

SystemLink™ provides a central infrastructure of asset management, lab orchestration, data management and analysis tools to plan, execute, and deliver results through the entire Lab Workflow.

Work Order & Test Plan Management

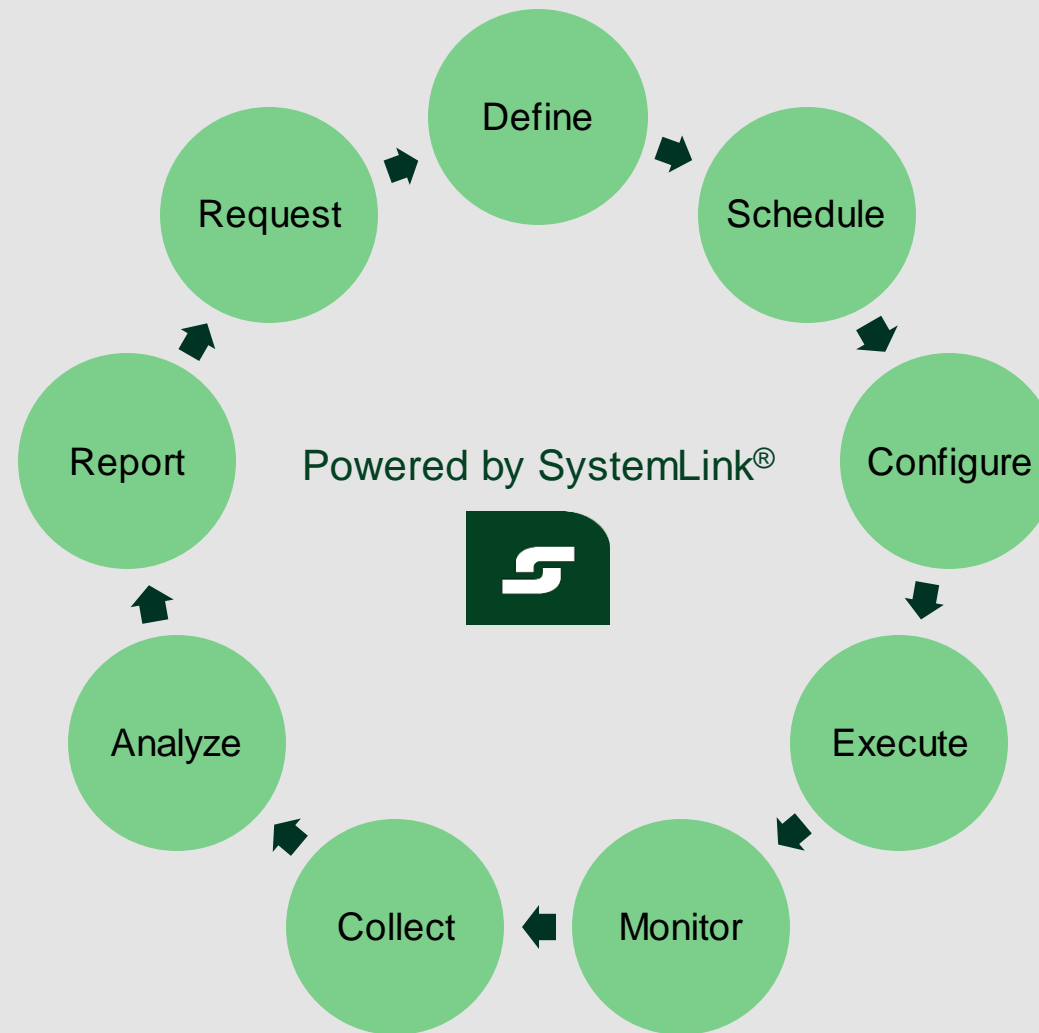
Track incoming test requests, define requirements, assign to test stations, and efficiently return the results to requestor.

Systems & Asset Management

Manage and install software for your entire test fleet, monitor test system health, and manage and track the assets connected to your test systems.

Asset Traceability & Utilization

Automatic asset tracking for NI and Third party LXI, USB-TMC, GPIB instruments to maximize utilization and optimize spend.



Calibration Management

Track calibration status and calibration history.

Test Monitoring & Insights

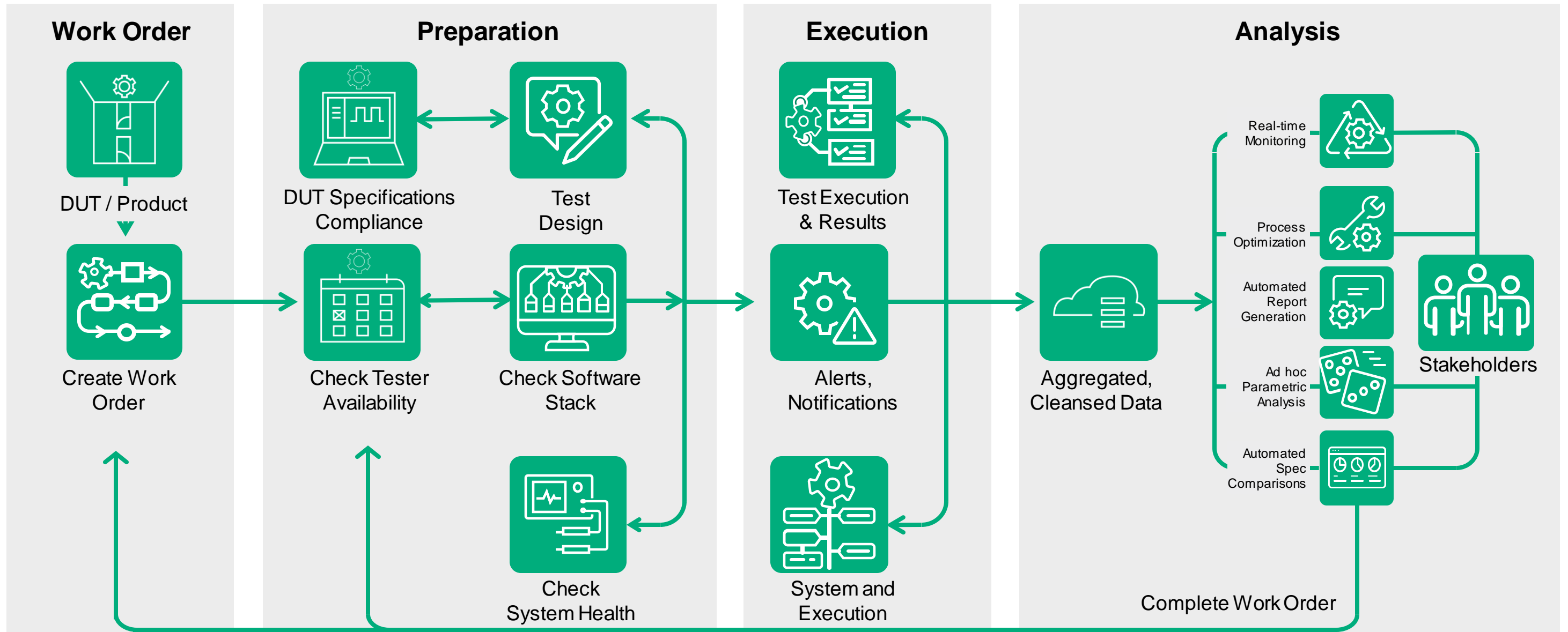
Collect and view test results, files and parametric data; filter data for additional insights and track KPIs with dashboards and customizable analytics.

Analysis Automation & Reporting

Fully integrated Jupyter Notebook development environment to create Python scripts to extract, transform, and analyze data.

Closing the Operations Loop

Providing Context Across the Lab Operations Workflow



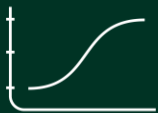
Key Highlights



Our unique approach drives down long-term costs by increasing flexibility and ensuring your investment with scale for future capabilities and anticipated growth.



NI's software is designed to cater to the unique needs of specific personas to maximize their effectiveness.

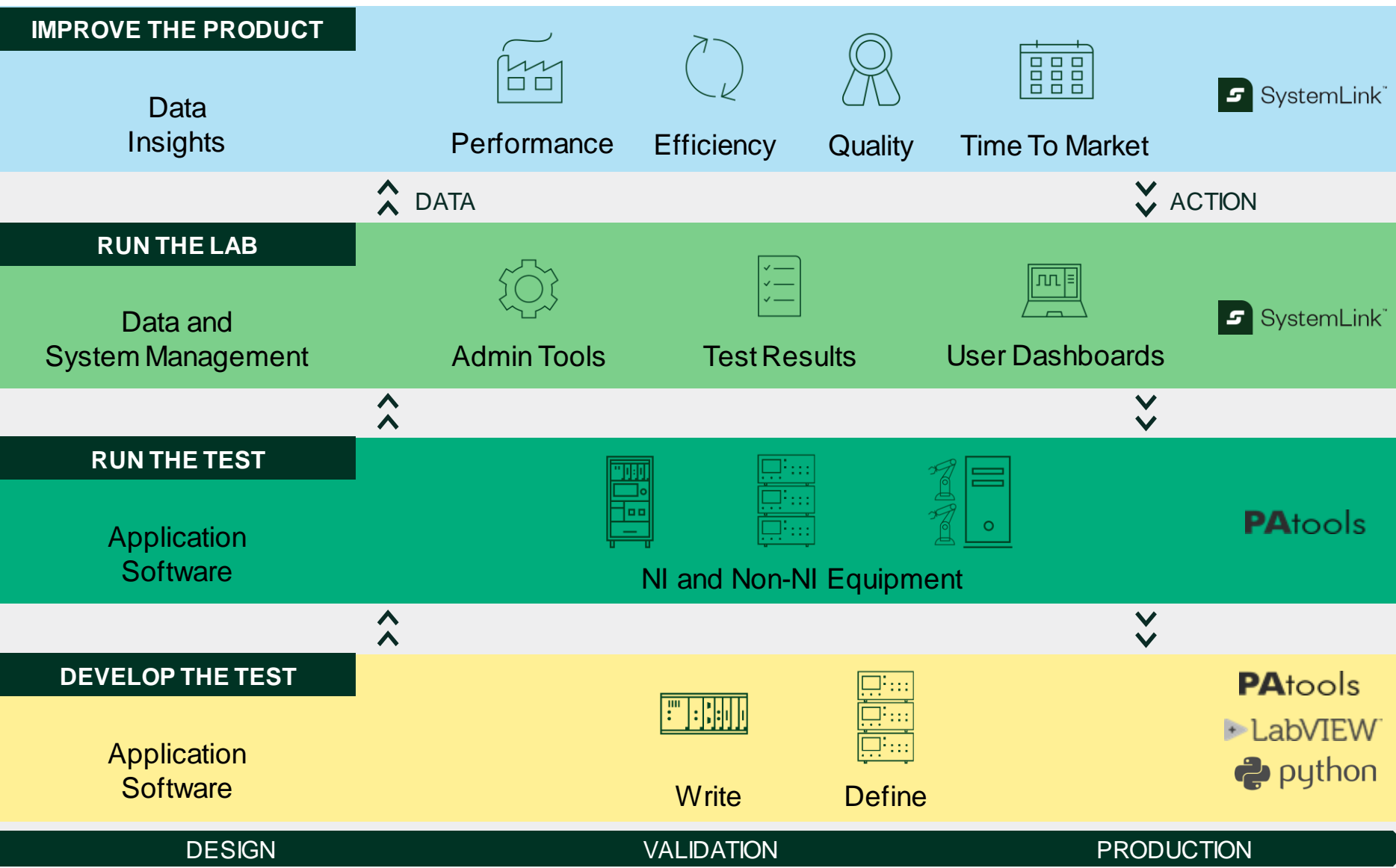


We have significant ongoing investment into further enhancements of the software, including and especially advanced LIMS capabilities such as test scheduling and power management.



Battery Lab Software Architecture

Open, Connected, Software-Defined Approach to Operating Modern Labs



- Automate & Streamline Workflows
- Connect & Increase Utilization of Test Systems
- Enhance Data Management & Analysis
- Automated Data Analytics
- Integrated Suite with Complete Traceability



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